



Attachment Tape Adhesion Promoter 4516

Attachment Tape Adhesion Promoter is specifically formulated for use with Transtar Attachment Tape 4580/4585/4588/4595/4598. It is a liquid primer used for enhancing adhesion of most low surface energy plastics (TPO, PPO, PP, PC, etc.) as well as injection molded body side moldings and claddings used for automotive exterior trims.



Mix Ratio

Ready to use.



Surface Prep & Application

Cleaning: The bonding surfaces should be clean and dry. Clean part and contaminated surfaces with an untreated, lint-free cloth and Transtar’s SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Follow this by wiping surfaces with another untreated lint-free cloth. Follow product safety precautions.

Apply a thin, uniform coating of the adhesion promoter to the part before applying Automotive Attachment Tape to the part. Although dry times may vary due to temperature and humidity, a dry time of five minutes is generally required. *When using Transtar’s Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas. For best results apply Transtar Automotive Attachment Tape to part immediately after adhesion promoter dries, or no more than 24 hours after primer application. Make sure the primer surface is free from contaminants before applying Transtar’s Automotive Attachment Tape. Note: Transtar Attachment Tape Adhesion Promoter will not harm cured paint*. Do not use over reversible substrates such as lacquers, uncatalyzed enamel or general 1K primers.

Clean Up: Transtar Attachment Tape Adhesion Promoter can be cleaned up with Acry Solvent 9783/9784, Urethane Grade Reducers 6700 Series or lacquer thinner. Be sure to apply adhesion promoter and any solvents only to areas that will be fully covered by the part to prevent cosmetic damages.



Flash Times/Dry Times

Dry time 5 min



Product Specifications

Color.....	Clear	Size.....	4 fl oz
Shelf life.....	3 years	RTU solids.....	7%

Regulatory

Category	Adhesion Promoter	
VOC actual	4.49#/gal (538 g/l)	Wt % of exempt compound 0
VOC regulatory	0.72#/gal (86 g/l)	Vol % of exempt compound 0
Wt % of volatiles.....	<93.75%	Wt % of water 0
Density	7.32	

Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

**LIMITED WARRANTY**

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.