



DESCRIPTION

Texture Coating is a unique blend of flexible materials for restoring the textured finish on bumpers, dashes, fiberglass tops and other plastic parts prior to painting.

FEATURES

- Duplicates original textures
- Ready to spray
- Quick drying
- Topcoat with most refinish materials

SUITABLE SUBSTRATES

- Plastic
- Fiberglass
- Primer
- OEM Finishes

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
39853	Texture Coating	Black	Aerosol
39854	Texture Coating	Black	Quart

VOC (39854): 5.0 #/gal (600.8 g/L)

MIR (39853): Category ABT < 1.75

HANDLING AND APPLICATION



PREPARATION:

Lightly sand area to be textured with 320-400 grit sandpaper.



MIXING:

TEXTURE COATING AEROSOL:

Agitate thoroughly! Texture Coating will initially dispense a thick clear liquid from the spray tip. This is normal and will stop after a few seconds of steady pressure on the spray tip.

TEXTURE COATING QUART:

Texture Coating is ready to spray. Stir thoroughly before using. If a finer texture is desired, add a small amount of high quality urethane reducer.



Check local VOC regulations to ensure compliance of all products in your area.



APPLICATION:

Textures ranging from a very fine, almost undetectable pattern to a heavy or wavy effect can be achieved simply by altering the distance from the surface sprayed or by changing the speed of application. When applied with a spray gun, texture may also be altered by air pressure or fluid tip size. Apply adequate coats to achieve desired texture.

Note: Achieving desired texture often requires practice and experimentation.

Allow proper flash times to avoid losing texture. Also, when applying texture, never pull or release the trigger or valve over the surface being textured. This can result in an inconsistent texture varying the look of your work. Once the texture is dry to touch, lightly sand area with a gray scuff pad or 400 grit sandpaper to achieve a uniform texture. Blow off dust and clean with Plastic & Leather Prep. Texture Coating is compatible under most top coats, but for best results, use Color Coat or Bumper Coater.

FLASH TIME

Aerosol	Quart
5-10 minutes	10-15 minutes

Note: If clogging develops, remove spray button with a twisting motion and clean with **XXX Universal Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.



After each use, turn can upside down and spray several seconds to clear spray tip.

Texture Coating must be top coated.



CLEANUP:

Clean spray equipment with appropriate cleaning materials compliant with VOC regulations in your area.



STORAGE:

Texture Coating should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for Texture Coating aerosols is 3 years when stored under normal conditions, while the shelf life for Texture Coating quarts is 5 years.



Check local VOC regulations to ensure compliance of all products in your area.

RELATED PRODUCTS:

Part:	Product Name:	Size:
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Quart
77743	XXX Gun Cleaner	20 oz. Aerosol
77763	XXX Universal Gun Cleaner	20 oz. Aerosol

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.