

Perfecoat

PC-6234 2K SEALER

DESCRIPTION:

Perfecoat PC-6234 multi-purpose double pack 2K sealer, with strong filling power and fine adhesion, has excellent flexibility and impact resistance which can increase gloss and build of topcoat. Smooth paint film and non-sanding application.

COMPONENTS:

PC-6234	2K Sealer	
PC-6256	Fast Activator	<64°F
PC-6257	Medium Activator	64-86°F
PC-6258	Slow Activator	>86°F

SUBSTRATES:

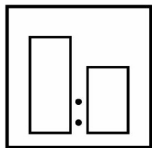
Dried and sanded existing paint film, primes and putty's.

SURFACE PREPARATION:



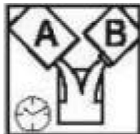
Remove wax, silicon or other contaminations with 3910 Degreaser.

MIX RATIO:



Temperature	Product	Weight	Volume
<64°F	PC-6234	100	100
	PC-6256	20	25
	P-1	20-30	20-30
64-86°F	PC-6234	100	100
	PC-6257	20	25
	P-2	20-30	20-30
>86°F	PC-6234	100	100
	PC-6258	20	25
	P-2/P-3	20-30	20-30

POT LIFE:



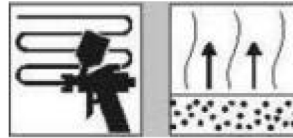
@ 77° F
30 minutes with PC-6256
45 minutes with PC-6257/PC-6258

APPLICATION:



Spray gun set up:
Gravity feed: 1.2-1.5mm
3-5kg/cm²
Siphon feed: 1.4-1.7mm
3-5kg/cm²

Please refer to gun manufacturer for proper spray pressure recommendations.

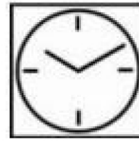


Coats & Thickness:

2-3 Coats, 40-60 um

Flash off time: 5-10mins between coats @ 77°F

DRY TIME:



@ 77°F
4~6 hours
@ 158°F
30 minutes

SANDING:

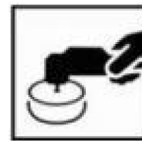
Non sanding : spray topcoat after surface drying

Drying sanding: P400-600

Wet sanding: P800-1000

Re-application

After surface drying or sanding, spray topcoats.



CLEARING:

Clean equipment immediately with solvent after application

Note:

- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

PHYSICAL DATA:

VOC: 4.7 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.