

DESCRIPTION:

Perfecoat PC-3450 fast drying one pack primer surfacer, suitable to cover minor defects in surface of putty or existing finish. It is easy to apply with good filling power and ease of sanding for economical refinishing.

COMPONENTS:

PC-3450 1K Lacquer Primer
P-1 Premium Standard Reducer

SUBSTRATES:

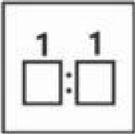
Dried and sanded existing finishes and putty.

SURFACE PREPARATION:



Remove wax, silicon or other contaminations with 3910 Degreaser.

MIX RATIO:



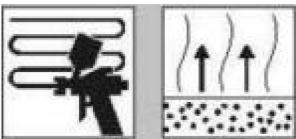
| Product | Volume |
|-------------|--------|
| PC-3450 | 1 |
| P-1 Reducer | 0.8-1 |

APPLICATION:



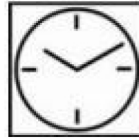
Spray gun set up and pressure:
RP: 1.6mm 26-29psi

Please refer to gun manufacturer for proper spray pressure recommendations.

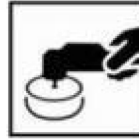


Coats & Thickness:
2- 3 coats, 25-30pm
Flash off time: 5-10 mins.
between coats @ 73°F

DRY TIME:



@ 59°F
45 minutes
@ 73°F
30 minutes



CLEARING:

Clean equipment immediately with solvent after application

Note:

- Not recommended to use thinner of fast drying speed and high water content.
- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

PHYSICAL DATA:

VOC: 5.9 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.