













4400AF 4:1 2K HS ACRYLIC PRIMER

ET4400AF-10/G 1L, grey
ET4400AF-40/G 4L, grey

| | | |
|--|-------------------------------|---|
|  | Product | Versatile 2K acrylic primer/filler. Depending on dilution can be used as a) Primer b) High-build filler c) Wet-on-Wet primer |
| | Substrates | Iron, steel, fiberglass, old paint and body fillers. |
|  | Surface Preparation | In case of application over body fillers/putties, dry sand the surface with P180-P240. Clean and degrease thoroughly. Use tack cloth for heavy dust |
| | Application Conditions | 18-22° C |
|  | Mixing | By volume 4:1 with Etalon hardener ET4401 fast or extra fast By weight: 1000gr (A) - 150gr (B) |
|  | Dilution | a)Primer up to 10% b) High-build filler 0% c) Wet-on-Wet primer 30% |
| | Pot Life | 60-90 min at 20° |
|  | Application Viscosity | a) 18-22 sec b) 25-30 sec c) 14-16 sec For cup 4 |
|  | Spraying Equipment | Gravity Spray Gun a) 1.6-1.8mm b) 1.6-1.8mm c) 1.4mm |
|  | Number of layers | a) 2 coats b) 2-4 coats c) 1-1.5 coats |
|  | Flash off | a) 8-10 min b) 10 min c) 0 min |
| | Coating Thickness | a) 50-80µm b) up to 300µm c) 30-50µm |
|  | Drying | at 20° C a) 3-4 hours b) 4-5 hours c) Re-coatable at 60° C a)30-40 min b) 30-40 min c) in 10 min |
|  | Sanding | Dry sanding with P320-P500 Wet Sanding P600-P800 |
| | VOC | 2004/42/IIB(c)(540)432 g/l |
| | Shelf life | 36 months |