



9850 2:1 SR SPEEDY CLEARCOAT

ET9850-SR01 1L
ET9850-SR05 5L



Product 2K fast drying scratch resistant acrylic clearcoat. High gloss and excellent durability.

Substrates Apply on top of fully dry solvent or water-born base coats.



Surface Preparation The use of tack cloth is recommended prior application.

Application Conditions 18-22°C



Mixing 2:1 by volume with Etalon 9801 hardener slow, normal, fast.



Dilution 0-5%

Pot Life 60min at 20°C



Application Viscosity 15-17sec at 20°C Ford cup 4



Spraying Equipment Gravity feed gun - 1.3mm



Number of layers 2 coats



Flash off 10-12min

Coating Thickness 45-50 microns



Drying Touch Dry: 2-3 hours at 20°C
Fully Dry: 10-12 hours at 20°C
Sandable after approx. 30min. at 60°C



Drying with IR lamps 14-15min

VOC 590 g/l

Shelf life Clearcoat: 24months
Hardener: 12months