



TECHNICAL DATA SHEET

NC PUTTY

Article number: 15100, 15101

Intended use: Car refinishing Product/ Knife filler/ Surfacer

General characteristics: NC Putty is an one component fine putty on nitrocellulose base of good adhesion to iron, steel and hard, sanded old coatings.

Physical and Chemical Characteristics:

Colour shade	grey		
Mixing ratio			
Hardener			
Thinners			
Spraying viscosity 20° C			
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar – Spray gun			
Airless / Airmix			
Pot life			
Coat thickness / dry film	max. 80 µm dry film per coat		
Curing time / Flash off time	consider a flash off time of approx. 1 h before the application of the next coat		
Dry	recoat time	dust dry	set to touch full hardness
Object Temp. 20° C Object Temp. 60° C	recoatable and sandable after 1 – 2 h.		
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 444 g/l VOC [3,7 lbs/gal]		

Remarks:

Degrease, derust and sand the substrate. Remove completely the old thermoplastic paintings. Then apply NC Putty without any hardener. Avoid coat thickness more than 80 µm per coat and allow a cure time of approx. 1 h between the next coats. After drying NC Putty may be sanded without any difficulty. Re-coatable with all of the usual paint systems.



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All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via:
info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.